INTERNATIONAL STANDARD

IEC 60064

Edition 6.3 2005-05

Edition 6:1993 consolidated with amendments 1:2000, 2:2002 and 3:2005

Tungsten filament lamps for domestic and similar general lighting purposes – Performance requirements

© IEC 2005 Copyright - all rights reserved

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



Commission Electrotechnique Internationale International Electrotechnical Commission Международная Электротехническая Комиссия

CONTENTS

Page

FOREWORD	7
INTRODUCTION	9

SECTION 1 : GENERAL

Clause

1.1	Scope	11
1.2	Normative references	11
1.3	General format	13
1.4	Bulb shape	13
1.5	Definitions	13

SECTION 2 : LAMP CHARACTERISTICS AND SPECIFICATIONS

2.1	Lamp characteristics and specifications	17	7
-----	---	----	---

SECTION 3 : GENERAL, DIMENSIONAL, ELECTRICAL, PHOTOMETRIC, AND LIFE REQUIREMENTS

3.1	General	19
3.2	Marking	19
3.3	Lamp dimensions	21
3.4	Characteristics and tolerances of initial readings	21
3.5	Lumen maintenance	21
3.6	Life test requirements	21

SECTION 4 : CONDITIONS OF COMPLIANCE

4.1	Whole production of a manufacturer	23
4.2	Compliance of individual batches	27

SECTION 5 : SAMPLING

5.1	Principles of sampling	29
5.2	Sampling for whole production testing	29
5.3	Sampling for batch testing	33

SECTION 6 : PRINCIPLES OF DIMENSIONING

6.1	Principles of dimensioning incandescent lamps with bulb shape A or PS, and cap B22d	35
	Principles of dimensioning incandescent lamps with bulb shape A or PS, and Edison screw cap	37

SECTION 7 : ANNEXES

Page

45
47
53
61
63

SECTION 8 : LAMP DATA SHEETS

8.1	List of lamp data sheets and ILCOS codes	65
-----	--	----

INTERNATIONAL ELECTROTECHNICAL COMMISSION

TUNGSTEN FILAMENT LAMPS FOR DOMESTIC AND SIMILAR GENERAL LIGHTING PURPOSES – PERFORMANCE REQUIREMENTS

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60064 has been prepared by subcommittee 34A: Lamps, of IEC technical committee 34: Lamps and related equipment.

This consolidated version of IEC 60064 consists of the sixth edition (1993) and its amendments 1(2000), 2(2002) et 3(2005).

The technical content is therefore identical to the base edition and its amendments and has been prepared for user convenience.

It bears the edition number 6.3.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This edition of International Standard IEC 60064 introduces major technical and formatting changes. However, it maintains the basic requirements and compliance conditions.

The new technical coverage involves specifications for lamps with E26 caps and some lamp life ratings other than 1 000 h. General lighting service lamps with white finish are introduced, because they are becoming large factors in the Japanese and North American markets.

An editorial objective of this work has been to improve the groupings of certain types of information. An example is that all the requirements have been put into one section of the text, and moved toward the front due to their high importance. Similarly, all test procedures have been drawn together and put in an annex. Particular lamp specifications are now shown on specific lamp data sheets.

There are no changes in the guiding principles of whole production appraisal, nor in the separation of performance and safety requirements. Utilization of past experience, manufacturers' test data and reduced market samples for whole production appraisal were introduced in the fourth edition. The fifth edition introduced coverage of performance requirements only.

TUNGSTEN FILAMENT LAMPS FOR DOMESTIC AND SIMILAR GENERAL LIGHTING PURPOSES – PERFORMANCE REQUIREMENTS

Section 1: General

1.1 Scope

This International Standard applies to tungsten filament incandescent lamps for general lighting service (GLS) which comply with the safety requirements in IEC 60432-1 and having:

- rated wattage of 25 W to 200 W, inclusive;
- rated voltage 100 V to 250 V, including marked voltage range not exceeding ±2,5 % of the mean voltage¹⁾;
- bulbs of the A or PS shapes;
- bulbs with clear, frosted or equivalently coated finishes, or white finishes;
- caps B22d, E26 or E27.

Specific lamp types are covered in section 8.

This standard states the performance requirements for lamps, including test methods and means of confirming compliance with the requirements. Whole production appraisal methods regarding a lamp manufacturer's test record on finished products are defined. This method can be applied for certification purposes. Details of a batch test procedure, which can be used to make an assessment of specific batches, are included, but it is not suitable for certification purposes.

For some of the requirements given in this standard reference is made to "the relevant data sheet". For some lamps these data sheets are contained in this standard. For other lamps, falling under the scope of this standard, the relevant data are supplied by the lamp manufacturer or responsible vendor.

NOTE 1 A lamp used in China having a rated wattage 15 W and rated voltage 220 V is included.

NOTE 2 Separate references are made to E26/24 caps used in North America and E26/25 caps used in Japan. The two are not compatible.

1.2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

In countries in the process of changing from 220 V to 230 V nominal supply voltage, a range of ±3,5 % will apply temporarily.

IEC 60038:1983, IEC standard voltages

IEC 60061-1, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 1: Lamp caps

IEC 60061-2, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 2: Lampholders

IEC 60061-3, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 3: Gauges

IEC 60432-1:1993, Safety requirements for incandescent lamps – Part 1: Tungsten filament lamps for domestic and similar general lighting purposes

IEC 60630:1979, Maximum lamp outlines for general lighting lamps

IEC 60887:1988, Glass bulb designation system for lamps