

DIN EN 14081-3:2022-06 (E)

Timber structures - Strength graded structural timber with rectangular cross section - Part 3: Machine grading; additional requirements for factory production control

Contents	Page
European foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Requirements for the operation, calibration and maintenance of a grading machine	6
5 Additional requirements for factory production control for machine control systems	6
5.1 General	6
5.2 Additional testing requirements	6
6 Additional factory production control requirements for output control systems	7
6.1 General	7
6.2 Grading	7
6.3 Sampling	7
6.4 Destructive testing and calculation of characteristic values	7
6.5 Batch verification	8
6.6 Recording	8
Annex A (normative) Requirements for using control planks	9
A.1 General	9
A.2 Requirements for selecting the control planks	9
A.3 Requirements for the use of control planks for factory production control	9
A.4 Requirements for the use of control planks during surveillance visits	10
Bibliography	11