

# DIN EN ISO 15792-2:2020-12 (E)

**Welding consumables - Test methods - Part 2: Preparation of single-run and two-run technique test pieces and specimens in steel (ISO 15792-2:2020)**

---

Contents	Page
European foreword .....	3
Foreword .....	4
Introduction .....	5
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 General requirements .....	6
5 Test plate material .....	6
6 Preparation of the test piece .....	7
7 Welding conditions .....	8
8 Heat treatment .....	8
9 Position of specimens, specimen dimensions and testing .....	8
Bibliography .....	11