

DIN EN ISO 10434:2020-12 (E)

Bolted bonnet steel gate valves for the petroleum, petrochemical and allied industries (ISO 10434:2020)

Contents		Page
European foreword		4
Foreword		5
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	Pressure/temperature ratings	9
5	Design	10
5.1	Body wall thickness	10
5.2	Bonnet wall thickness	11
5.3	Body dimensions	12
5.3.1	Flanged ends	12
5.3.2	Butt-welding ends	13
5.3.3	Body seats	15
5.4	Bonnet dimensions	16
5.5	Bonnet-to-body joint	17
5.6	Gate	18
5.7	Yoke	19
5.8	Stem and stem nut	19
5.9	Packing and packing box	21
5.10	Bolting	22
5.11	Operation	22
5.12	Auxiliary connections	23
6	Materials	25
6.1	Materials other than trim materials	25
6.2	Trim materials	26
6.3	Welding for fabrication and repair	28
7	Testing, inspection and examination	29
7.1	Pressure tests	29
7.1.1	General	29
7.1.2	Shell test	29
7.1.3	Closure tightness test	29
7.1.4	Optional backseat tightness test	31
7.1.5	Optional closure tightness test	31
7.1.6	Fugitive emission testing	31
7.2	Inspection	32
7.2.1	Extent of inspection	32
7.2.2	Site inspection	32
7.3	Examination	32
7.4	Supplementary examination	32
8	Marking	32
8.1	Legibility	32
8.2	Body marking	33

8.2	Body marking	33
8.3	Ring joint marking	33
8.4	Identification plate marking	33
8.5	Special marking for unidirectional valves	33
9	Preparation for despatch.....	34
	Annex A (informative) Information to be specified by the purchaser	35
	Annex B (informative) Identification of valve terms.....	36
	Annex C (informative) Valve material combinations.....	38
	Bibliography	42