



# Contents

Preface	<u><a href="#">xi</a></u>
Foreword by Gurmeet Singh	<u><a href="#">xiii</a></u>
Foreword by R. Sivanesan	<u><a href="#">xv</a></u>
Foreword by S. Punnaivanam	<u><a href="#">xvii</a></u>

## CHAPTER 1

Wheel Alignment and Wheel Balancing	<u><a href="#">1</a></u>
Overview	<u><a href="#">1</a></u>
Vehicles and Wheels	<u><a href="#">1</a></u>
Causes of Tire Wear	<u><a href="#">2</a></u>
Wheel Alignment and Wheel Balancing	<u><a href="#">2</a></u>

## CHAPTER 2

Wheel Balancing	<u><a href="#">5</a></u>
What Is Wheel Balancing?	<u><a href="#">5</a></u>
Reasons for Unbalance in Wheels	<u><a href="#">7</a></u>
Single Plane Balancing	<u><a href="#">10</a></u>
Two Plane Balancing	<u><a href="#">12</a></u>
Wheel Balancing Machine—Description	<u><a href="#">13</a></u>
Wheel Balancing Machine—Installation	<u><a href="#">14</a></u>
Wheel Balancing—Procedure	<u><a href="#">14</a></u>
Wheel Balancing—HCVs	<u><a href="#">17</a></u>
Wheel Balancing—Two Wheelers	<u><a href="#">18</a></u>
Wheel Balancing—Important Points	<u><a href="#">19</a></u>

**CHAPTER 3**

<b>Wheel Alignment of Light Vehicles</b>	<b><u>21</u></b>
Light Vehicles—Definition	<u>21</u>
Wheel Alignment Angles and Parameters	<u>21</u>
Parameters affecting Wheel Alignment	<u>34</u>
Wheel Alignment angles measuring technology and Its advancement	<u>42</u>
Charge Coupled Device (CCD) Technology	<u>43</u>
3D Technology	<u>46</u>
3D Wheel Alignment Computer and Its Accessories	<u>50</u>
3D Wheel Aligner—Installation	<u>56</u>
3D Wheel Aligner—Calibration	<u>59</u>
3D Wheel Alignment Procedure	<u>62</u>

**CHAPTER 4**

<b>Wheel Alignment Correction Methods</b>	<b><u>69</u></b>
Wheel Alignment—Types of Axles	<u>69</u>
Wheel Alignment—Correction Methods	<u>72</u>
Cam Type Adjustment for Toe	<u>74</u>

**CHAPTER 5**

<b>Wheel Alignment of Heavy Vehicles and Trailers</b>	<b><u>79</u></b>
Heavy Commercial Vehicles—An Overview	<u>79</u>
Axle Configurations in HCVs	<u>80</u>
Types of Axles in HCVs	<u>81</u>
Wheel Alignment Parameters in HCVs	<u>83</u>
HCV Aligner Description	<u>88</u>
Infrastructure Required for HCV Alignment	<u>89</u>
HCV Aligner—Field Calibration	<u>91</u>
HCV Alignment—Procedure	<u>92</u>
HCV Angle Corrections	<u>96</u>

Chassis or Frame Alignment	<a href="#"><u>103</u></a>
Trailer Alignment	<a href="#"><u>106</u></a>

## CHAPTER 6

Wheel Alignment—Points to Observe	<a href="#"><u>107</u></a>
Wheel Alignment—Precautions	<a href="#"><u>107</u></a>
Wheel Alignment—Troubleshooting	<a href="#"><u>111</u></a>
When to Carry Out Wheel Alignment	<a href="#"><u>112</u></a>

## CHAPTER 7

Types of Tire Wears and the Causes	<a href="#"><u>113</u></a>
Tire Wear in the Middle of the Tire	<a href="#"><u>113</u></a>
Tire Wear in the Inner and Outer Edges	<a href="#"><u>114</u></a>
Tapered Wear at the Outer Edge	<a href="#"><u>114</u></a>
Tapered Wear at the Inner Edge	<a href="#"><u>115</u></a>
Feathered Wear in the Inner Edge of the Tire	<a href="#"><u>115</u></a>
Feathered Wear on the Outer Edge of the Tire	<a href="#"><u>116</u></a>
Tapered Intermittent Wear on the Inner Side of the Tire	<a href="#"><u>116</u></a>
Patch Type of Wear on the Tire Surface	<a href="#"><u>117</u></a>

## CHAPTER 8

Tire Safety	<a href="#"><u>119</u></a>
Tire Pressure	<a href="#"><u>119</u></a>
Tire Rotation	<a href="#"><u>121</u></a>
Driver's Ability	<a href="#"><u>124</u></a>

## CHAPTER 9

Conclusion	<a href="#"><u>127</u></a>
About the Author	<a href="#"><u>129</u></a>
Index	<a href="#"><u>131</u></a>